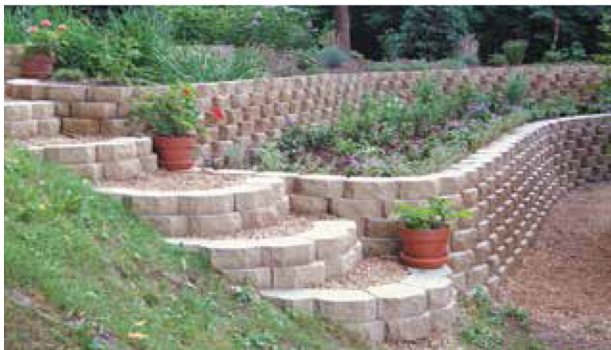


# KEYSTONE Garden Wall®

*A Timeless Classic*



### Easy Installation

As simple as 1-2-3. Lightweight and easy to handle, the Keystone Garden Wall unit's interlocking design requires no special tools during installation.

### Natural Beauty

Keystone Garden Wall's use of blended earth tones and natural stone texture adds a classic charm to any landscape.

### Design Versatility

Keystone Garden Wall enables you to build straight, curved, or terraced walls up to 2'h to fit the contours of any yard. The Garden Wall unit also simplifies the creation of tree rings, patio, lawn or sidewalk edging, and garden or flower bed borders.

### Lasting Performance

A Keystone Garden Wall project is virtually maintenance free and, truly, built to last.

Distributed by:



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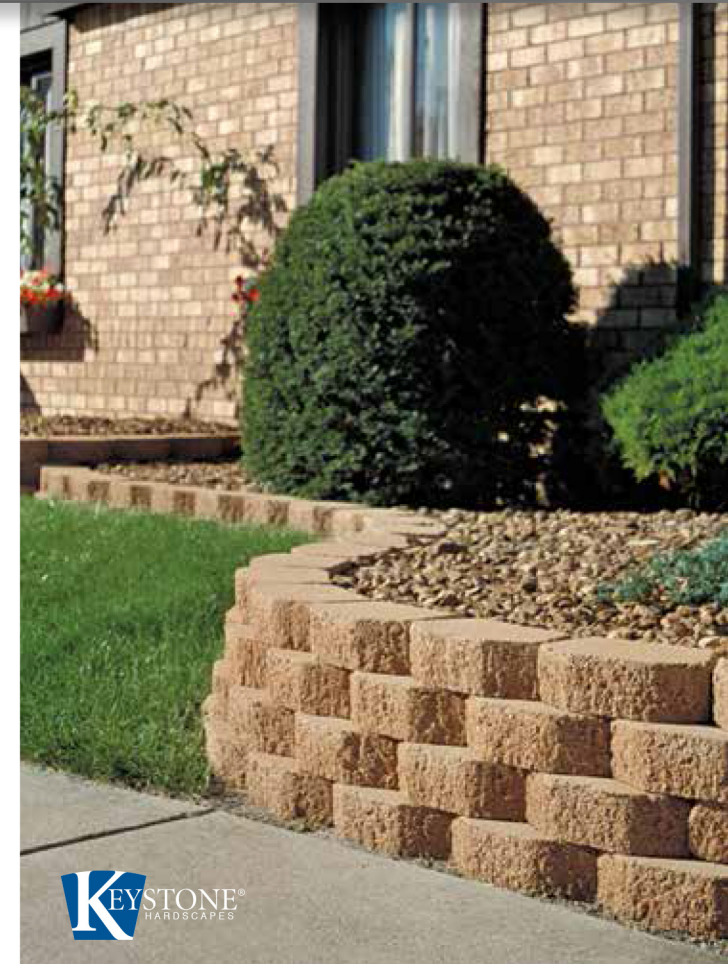
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A Contech Company  
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Minneapolis, MN 55435  
(952) 897-1040  
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GARDEN WALL



**Mixed Sources**  
Product group from well-managed forests, controlled sources and recycled wood or fiber  
[www.fsc.org](http://www.fsc.org) Cert no. BV-COC-940655  
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*A Do-it-Yourself favorite, offering the perfect blend of design and durability.*

# KEYSTONE Garden Wall®



### Unit Dimensions\*:

4" h x 12" w x 9" d

Approx. Weight: 29 lbs

Exposed Face Area: 1/3 sq.ft. per unit

\* Unit colors, dimensions, weight, and availability vary by manufacturer.

## ESTIMATING CHART

Use this guide for estimating the number of Garden Wall units required.

WALL HEIGHT	WALL LENGTH <i>(measured at wall face including curves)</i>					
	5'	10'	15'	20'	25'	30'
4" (10cm) - 1 course	5	10	15	20	25	30
8" (20cm) - 2 courses	10	20	30	40	50	60
12" (30cm) - 3 courses	15	30	45	60	75	90
16" (41cm) - 4 courses	20	40	60	80	100	120
20" (51cm) - 5 courses	25	50	75	100	125	150
24" (61cm) - 6 courses	30	60	90	120	150	180

*\*Please Note: Maximum wall height not to exceed 2' (60 cm). This chart is based on site conditions which include a level grade, granular soil and no surcharge. Contact Keystone Retaining Wall Systems for design options and patented soil reinforcement guidelines on wall heights exceeding 2'.*

### Prepare the Site

Start by digging a shallow trench 4" deep by 12" wide. Cut through and remove any sod, roots or large rocks. For organic loam soils, dig 4" deeper and add a leveling pad of sand or gravel. Compact and level the soil to receive the first course of Keystone Garden Wall.



### Set the Base Course

Place and level the first Keystone Garden Wall unit. Level each additional unit on the base course as you place it, making sure that the outside edges touch. If your wall contains both straight and curved areas, start with a straight area and build into the curves. Complete the base course before proceeding to the second course.



### Stack and Fill

Starting with straight areas first, begin placing the second course. Center each Keystone Garden Wall unit on the seams of the course below in a running bond pattern as shown. Now proceed to the next layer, backfilling as you go. For drainage behind the wall, clean gravel or crushed stone is recommended.



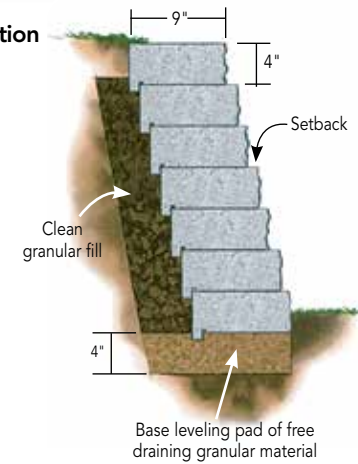
### Remove Edges

To remove outside lugs or edges of retaining lip, hold unit securely or place at angle on ground. Strike the lug firmly with a hammer. Always wear safety glasses to protect eyes from chips.



### Typical Garden Wall Section

Use clean granular backfill such as gravel or crushed stone for drainage and to prevent soil from leaching through the wall. A commercial filter fabric (stocked by most garden supply stores) may be used when existing site soils are used for backfill.



### Building Curves

Curves as small as 2'-2" in radius can be built with Keystone Garden Wall.

